



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

RBW6305G01232-3G-3
Job Sheet 174444



Part No: RBW6305G01232-3G-3

Job Qty: 6 ea

Part Name: Stud



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/15/18

Job Tracking No:

Due Date: 4/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6305G01232-3G Rev 3 IPP Rev A 18.02.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		4/19/18	0.00	0.00	Start Up Machining-2		
110	CNC Lathe	6 pcs		4/20/18	0.00	1.50	MORI SL-154		
120	QC	6 pcs		4/20/18	0.00	0.00	QC2 Machining-4		
130	QC	6 pcs		4/20/18	0.00	0.00	QC8 Machining-4		
150	Outsource	6 pcs		4/20/18	0.00	0.00	Outsource3		
160	Packaging	6 pcs		4/20/18	0.00	0.00	Packaging2		
170	QC	6 pcs		4/20/18	0.00	0.00	QC6		
180	Packaging	6 pcs		4/20/18	0.00	0.00	Packaging3-1		
190	QC21-SA	6 Ea		4/20/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. FB946 FOLIO REV: AA DWG REV: 3 2-Debur
Descriptions: 150 - -Issue P/O to Groupe Altech: P/O -Cadmium plating, QQ-P-416F TYPE II, CLASS II -Color; Yellow
-Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4140QT-R0.375	AISI 4140 Quenched & Tempered Steel Round Bar 0.375" Dia.	1.5000 ft (25 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-4140QT-R0.375	25	24	0

Part Specifications



Container No: S090214



Part: RBW6305G01232-3G-3

Job No: 174444

Serial No/Batch: S090214

Revision: 3

Inspector:

Exp Date:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

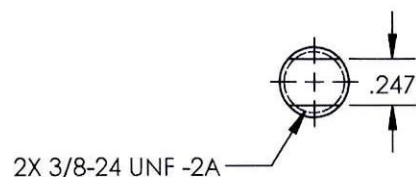
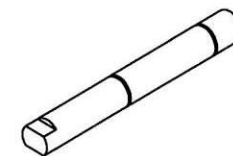
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INSPECTION SHEET

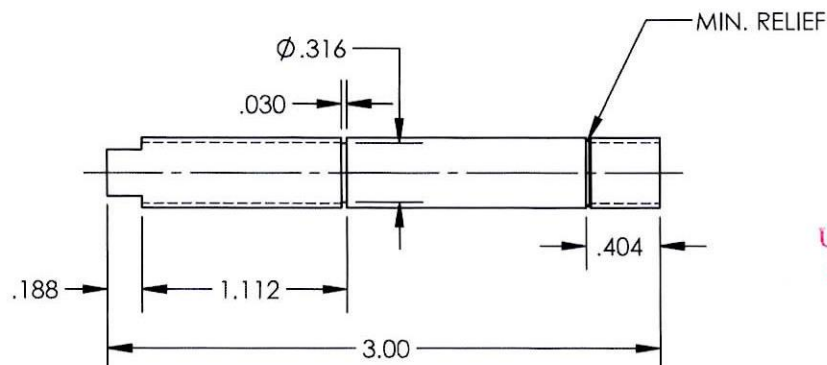
Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-3 CH'D DIM WAS Ø.375 IS .370 +.000 -.005, ADDED THREAD NOTE Ø.370-.367.	5/10/2013	CFS	GE
2		-3 CH'D MATERIAL WAS 4140 Q&T IS 4140/4142.	5/6/2014	LA	RJC
3	15-0321	-3 DELETED DIMS Ø.370 +.000 -.005 AND Ø.370-.367.	10/2/2015	RJC	JAG



2X 3/8-24 UNF -2A



SHOP COPY
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WORK ORDER
NO. 17371

17444 180226
7L 10-4-30

(-3)

STUD

DART AEROSPACE	
TITLE GIMBAL TORQUE TUBE BUSHING REMOVER	
DWG NO. RBW6305G01232-3G-3	REV 3
MAT'L 4140/4142	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <u>D Weil</u>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH CAD PLATE YELLOW
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC QQ-P-416, TYPE II, CLASS II USED ON MODEL
SCALE 1:1	DATE 4/7/2011
SHEET 3 OF 4	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040449

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040449
PO Date: 7/10/18
Due Date: 7/13/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	178327	RB T101896-15	Spindle Pin -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Material type; 4140 -Certificate of Conformity is required	Firmed	-	7/13/18	12 pcs	0 pcs	12 pcs	\$0.01/pcs	\$0.12
								12x	18.07.12	ms	

Line Item Note ** rush - need back by Friday :(**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	178322	RB T101896	Main Rotor Grip Spacing Tool -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Material type; 4140 -Certificate of Conformity is required ***NOTE***-3 AND -5 TO BE SENT TOGETHER***	Firmed	-	7/13/18	1 pcs	0 pcs	1 pcs	\$0.01/pcs	\$0.01
Line Item Note ** rush - need back by Friday :(**											
3	180043	RB T101896-5	Base -Issue P/O to Groupe Altech: P/O -Zinc plate (YELLOW OR BLACK) per ASTM B633 TYPE 2 Class 2 -Certificate of Conformity is required	Firmed	-	7/13/18	1 pcs	0 pcs	1 pcs	\$0.01/pcs	\$0.01
Line Item Note ** rush - need back by Friday :(**											
4	174444	RBW6305G01232-3G-3	Stud -Issue P/O to Groupe Altech: P/O -Cadmium plating, QQ-P-416F TYPE II, CLASS II -Color; Yellow -Certificate of Conformity is required	Firmed	-	7/13/18	13 pcs	0 pcs	13 pcs	\$0.01/pcs	\$0.13
Line Item Note ** rush - need back by Friday :(**											
Grand Total:										\$0.27	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/10/18 1:30 PM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(010942-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

010942 - 2

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.					
13-Jul-2018		Aman		PO040449					
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Quantités / Quantities					À venir / Back Order
				Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/		
4	RBW6305G01232-3G-3 Rev.	RBW6305G01232-3G-3 01 -CAD YELLOW 500 [CADMIUM YELLOW 500] type 2 class 2 and bake	CADMIUM CH	13	13 ✓	0	0	0	0

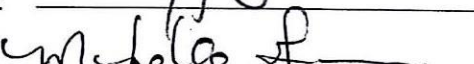
DAS
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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.